

玄盛企業股份有限公司
 食品衛生級 不鏽鋼管及管件
 外徑及厚度比較表
 " Outer Diameter & Wall Thickness of the Hygienic Tubings "
 - TECH CONTROL ENTERPRISE CO., LTD.

| 3A | | | IDF | | | RJT/ BSM/ CIP Flat Face | | | DIN 11851 | | | SMS | | |
|---------|------------|-----------|---------|------------|-----------|-------------------------|------------|-----------|-----------|------------|-----------|-----------|-------------|-----------|
| 尺寸 SIZE | 外徑 OD (mm) | 厚度 T (mm) | 尺寸 SIZE | 外徑 OD (mm) | 厚度 T (mm) | 尺寸 SIZE | 外徑 OD (mm) | 厚度 T (mm) | 尺寸 SIZE | 外徑 OD (mm) | 厚度 T (mm) | 尺寸 SIZE | 外徑 OD (mm) | 厚度 T (mm) |
| 1/2" | 12.7 | 1.65 | | | | | | | 10 | 15.0 | 2.5 | | | |
| 3/4" | 19.05 | 1.65 | | | | | | | 15 | 21.0 | 2.5 | | | |
| 1" | 25.4 | 1.65 | 1" | 25.4 | 1.2 | 1" | 25.8 | 1.8 | 20 | 25.0 | 2.5 | 1" | 25.0 | 1.25 |
| 1.25" | 31.75 | 1.65 | | | | | | | 25 | 31.0 | 2.5 | | | |
| 1.5" | 38.1 | 1.65 | 1.5" | 38.1 | 1.2 | 1.5" | 38.5 | 1.8 | 32 | 37.0 | 2.5 | 1.5" | 38.0 | 1.25 |
| | | | | | | | | | 40 | 43.0 | 2.5 | | | |
| 2" | 50.8 | 1.65 | 2" | 50.8 | 1.5 | 2" | 51.2 | 1.8 | 50 | 55.0 | 2.5 | 2" | 51.0 | 1.25 |
| 2.5" | 63.5 | 1.65 | 2.5" | 63.5 | 2.0 | 2.5" | 63.9 | 1.8 | 65 | 72.0 | 3.0 | 2.5" | 63.5 | 1.5 |
| 3" | 76.2 | 1.65 | 3" | 76.2 | 2.0 | 3" | 76.6 | 1.8 | | | | 3" | 76.1 | 1.6 |
| | | | 3.5" | 89.1 | 2.0 | | | | 80 | 87.0 | 3.0 | | | |
| 4" | 101.6 | 2.1 | 4" | 101.6 | 2.0 | 4" | 102.0 | 2.2 | 100 | 106.0 | 3.0 | 4" / 4"EB | 101.6 / 104 | 2.0 / 2.0 |
| | | | 4.5" | 114.3 | 3.0 | | | | | | | | | |
| | | | | | | | | | 125 | 132.0 | 3.5 | | | |
| | | | | | | | | | | | | | | |
| 6" | 152.4 | 2.8 | | | | 6" | 152.8 | 2.2 | 150 | 157.0 | 3.5 | | | |
| | | | | | | | | | | | | | | |
| 8" | 203.2 | 2.8 | | | | | | | | | | | | |
| 10" | 254.0 | 3.47 | | | | | | | | | | | | |
| 12" | 304.8 | 3.47 | | | | | | | | | | | | |

表面處理參考表

| Surface Finish Cross Reference | | |
|--------------------------------|-----------|---------|
| Grit No. | Ra (µin.) | Ra (µm) |
| 120 | | |
| 180 | 32 | 0.8 |
| 240 | 25 | 0.6 |
| 320 | 20 | 0.5 |